

Date: Wednesday, 10/10/2007 11:00:09 AM  
User: Kim Johnston

## Process Sheet

SP207

POSITIVE  
RECALL

45

Customer : CU-DAR001 Dart Helicopters Services

Drawing Name : CABIN FLOOR PROTECTOR

Job Number : 35061-2

Estimate Number : 11244

P.O. Number :

This Issue : 10/10/2007 S.O. No. :

Print Rev : NC

First Issue : 11 Type : THERMOFORMING

Previous Run : 33912

Part Number : D044719011

Drawing Number : D3281 REV B

Project Number : N/A

Drawing Revision : B

Material :

Due Date : 11/5/2007

Qty: 20 Um: Each

Written By :

Checked &amp; Approved By :

Comment :

Est Rev A 04.09.07 New Issue KJ/JLM  
Est Rev B 07.08.07 Thermoformed in house DL

UNDER REVIEW  
OK TO PRODUCE  
IF CHG R

Additional Product

Part Number



Seq. # Machine Or Operation:

Description :

10 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D044-719-011 CHG002

08/02/16

20 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

30 D28541100

Velcro Strip, Looped



Comment: Qty.: 8.0000 Each(s)/Unit Total: 160.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

8 D2854-1-100 Velcro Strip Looped

35077

9

40 D28543100

Velcro Strip, Hooked



Comment: Qty.: 8.0000 Each(s)/Unit Total: 160.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

8 D2854-3-100 Velcro Strip Hooked

35078

9

50 D32811

Floor Protector, Fwd LH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D3281-1 Floor Protector Fwd LH

35082

9x

Wednesday, 10/10/2007 11:00:09 AM

at:

Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN FLOOR PROTECTOR

Job Number: 35061

Part Number: D044719011

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

D32812

Floor Protector, Fwd RH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D3281-2 Floor Protector Fwd RH

35083

9x

7.0

D32813

Floor Protector, Aft LH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D3281-3 Floor Protector Aft LH

B35084

4x

B37110 2x

B35248 3x

8.0

D32814

Floor Protector, Aft RH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D3281-4 Floor Protector Aft RH

35085

B37511 2x

B35249 2x

B37111 2x

9.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D044-719-011

Location:

PPP Rev:

A

8/2/06

5d

9x

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



POSITIVE RECALL

EFFECTIVE 04/01/02

RELEASED

AUTH

DATE

4

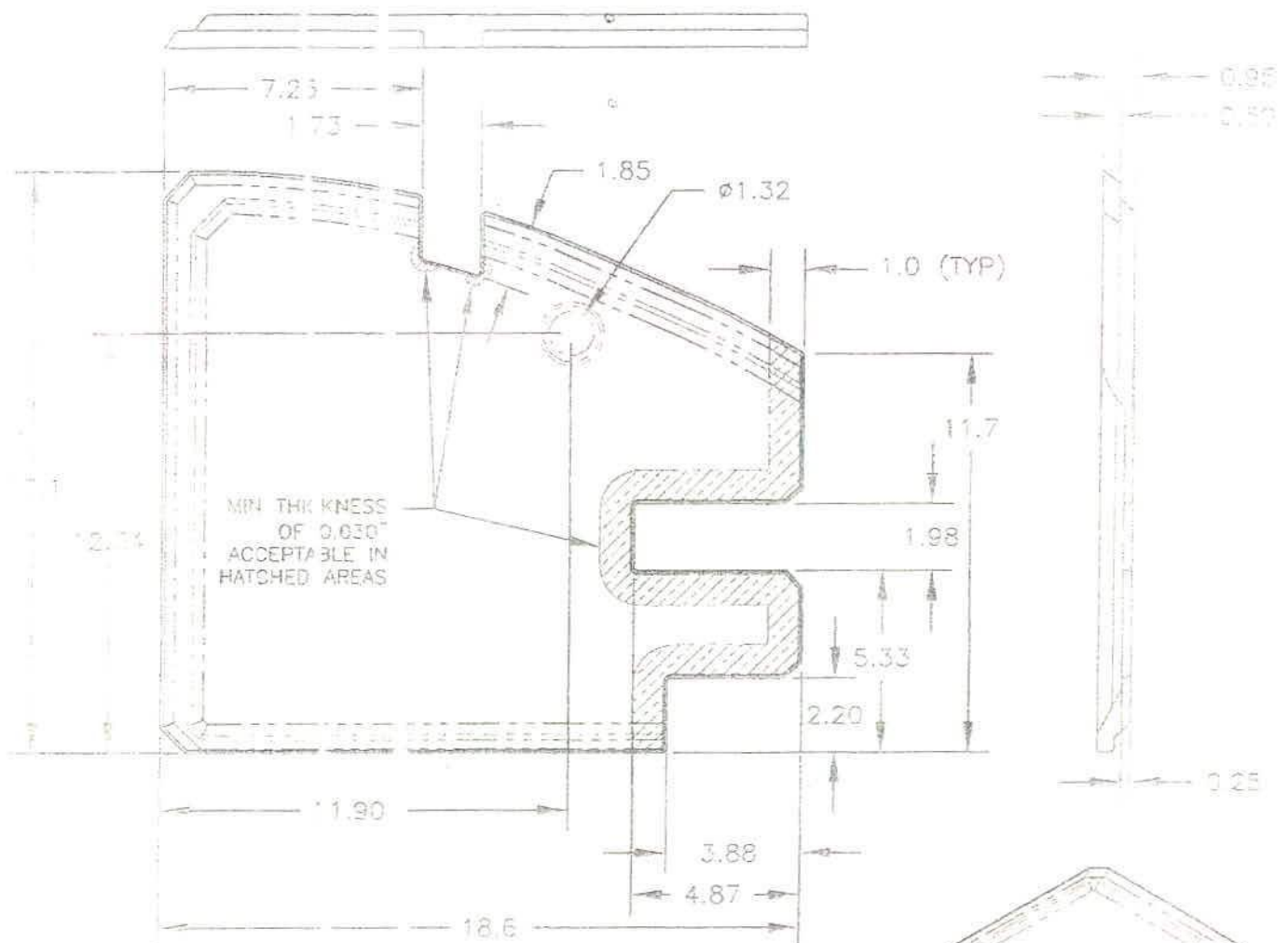
08-02-06

4 08-02-06





DESIGN	CP	DRAWN BY	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	HH	APPROVED	HH	DRAWING NO. D3281	FIG. 3 SHEET 1 OF 3
DATE	05.11.25			TITLE FLOOR PROTECTOR	SCALE 1:1
A	04.05.03			NEW ISSUE	
B	05.11.25			NOW LEXAN; DIMS AS MANUFACTURED	



RELEASED

UNDER REVIEW

07.10.05 LE  
OK TO MANUFACTURE  
AND SHIP

# D3281-1 FLOOR PROTECTOR, WD LH

FORM D3281-1 USING MOLD D3281-1T1, TRIM USING D3281-1T2

MATERIAL: LEXAN F6006 BL CK No.700, 0.125 THICK

ALL DIMENSIONS ARE IN INCHES

ALL FINISHES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

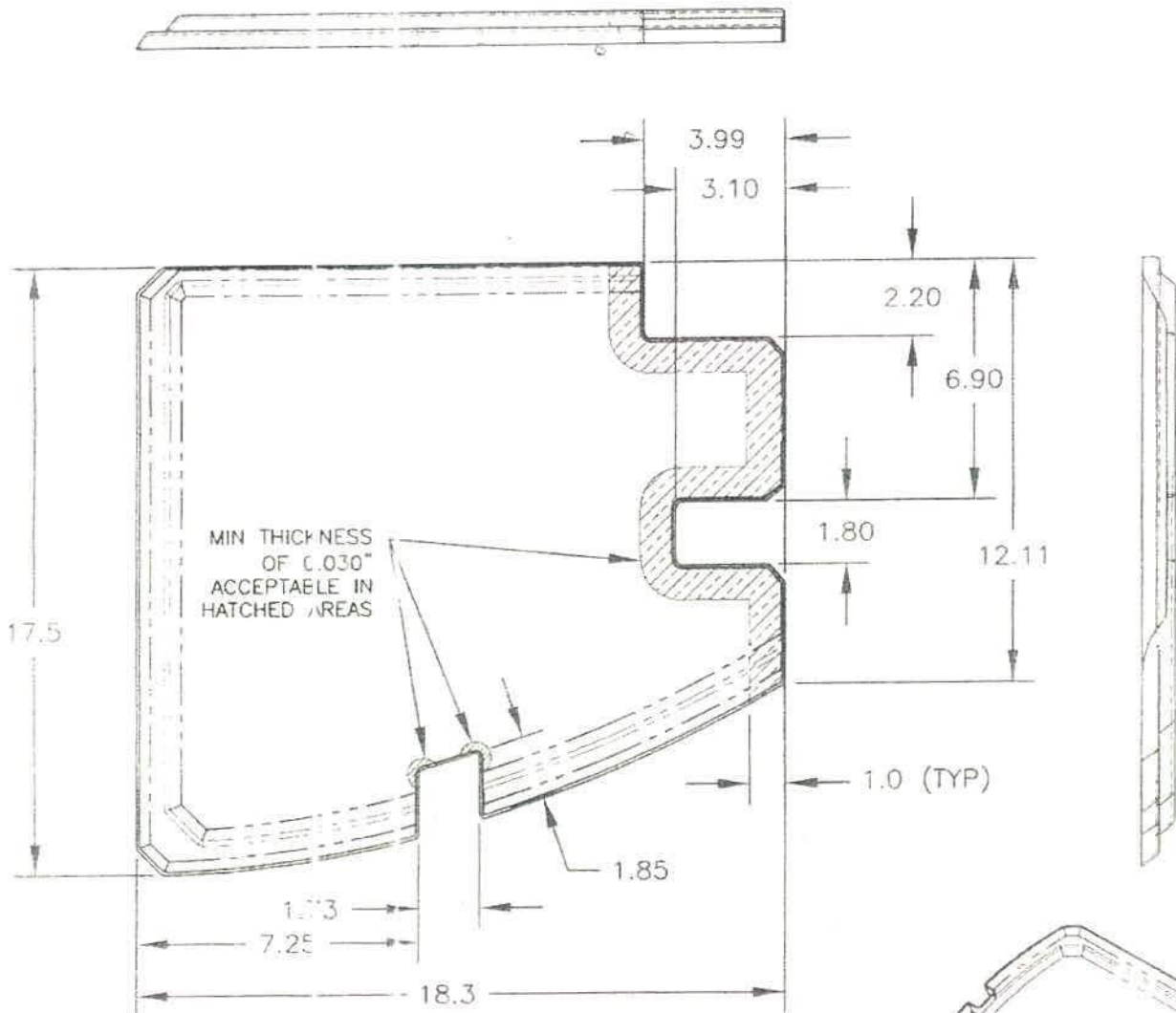
MIN. THICKNESS AFTER FINISHING IS 0.080" EXCEPT AS SHOWN

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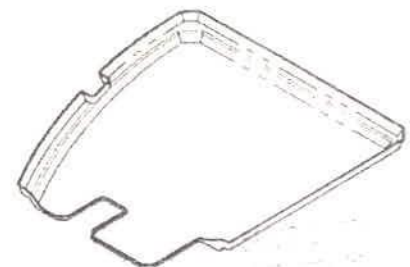
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CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3281	REV. B SHEET 2 OF 3
DATE 05.11.25		TITLE FLOOR PROTECTOR	SCALE 1:5



RELEASED  
05.11.25 94

UNDER REVIEW

07.10.05 LE  
OK TO MANUFACTURE  
AND SHIP

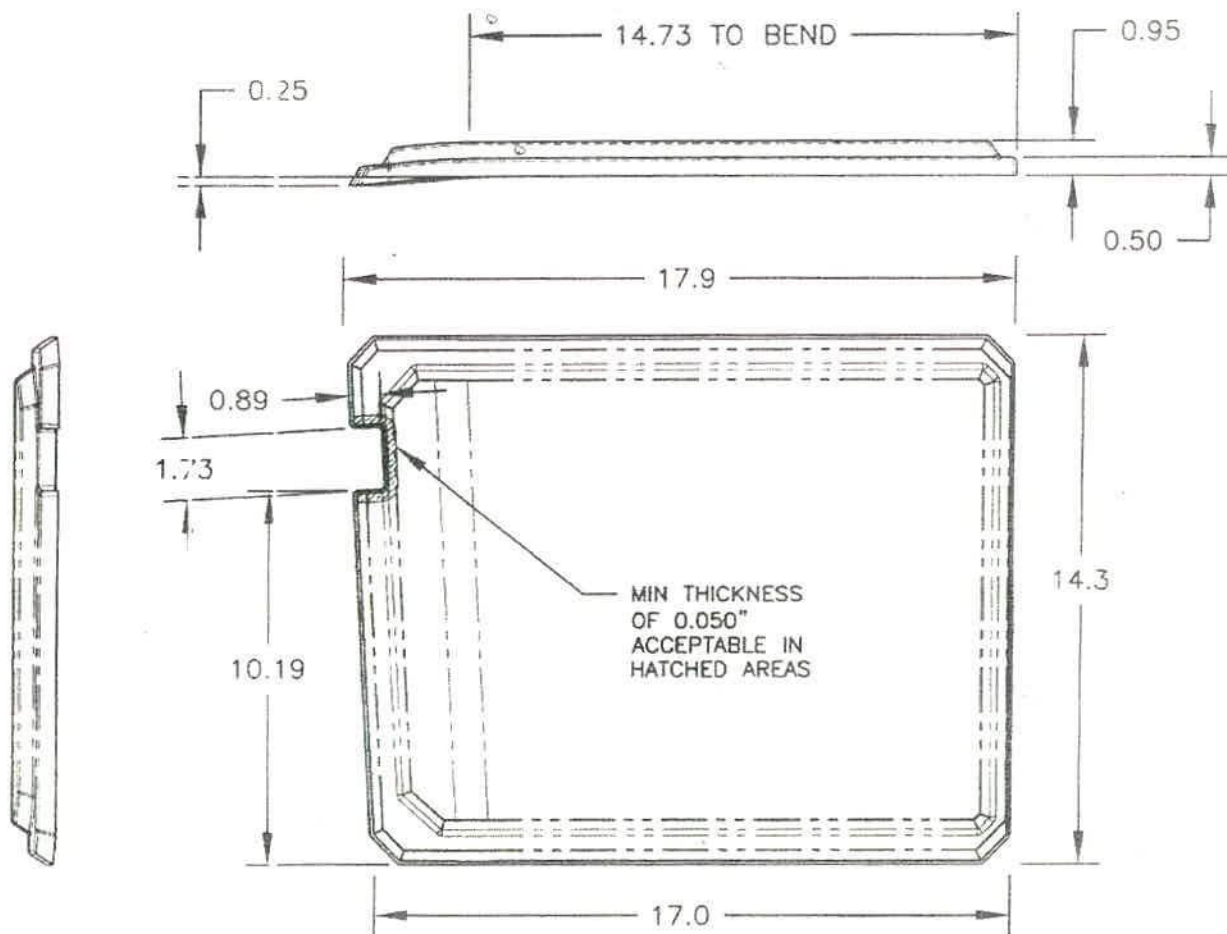


### D3281-2 FLOOR PROTECTOR, FWD RH

- 1) THERMOFORM D3281-2 USING MOLD D3281-2T1, TRIM USING D3281-2T2
- 2) MATERIAL: LEXAN F6006 BLACK No.700, 0.125 THICK
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) MIN. THICKNESS AFTER FORMING IS 0.080" EXCEPT AS SHOWN

**DART**

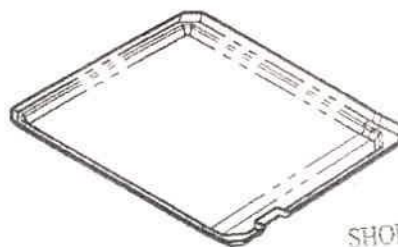
DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3281	REV. B SHEET 3 OF 3
DATE 05.11.25	TITLE FLOOR PROTECTOR		SCALE 1:5



**RELEASED**  
05.2.01 *[Signature]*

**UNDER REVIEW**

07.10.05 LE  
OK TO MANUFACTURE  
AND SHIP



**D3281-3 FLOOR PROTECTOR, AFT LH (SHOWN)**  
**D3281-4 FLOOR PROTECTOR, AFT RH (OPPOSITE)**

- 1) THERMOFORM D3281-3 USING MOLD D3281-3T1, TRIM USING D3281-3T2  
THERMOFORM D3281-4 USING MOLD D3281-4T1, TRIM USING D3281-4T2
- 2) MATERIAL: LEXAN F6006 BLACK No.700, 0.125 THICK
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) MIN. THICKNESS AFTER FORMING IS 0.080" EXCEPT AS SHOWN

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NO. \_\_\_\_\_